

**PRODUCTION LINE INFORMATION MANAGING METHOD**

PAJ 00-11-76 01257549 JP NDN- 190-0021-8239-1

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**PATENT APPLICATION NUMBER-** 63082292

**DATE FILED-** 1988-04-05

**PUBLICATION NUMBER-** 01257549 JP

**DOCUMENT TYPE-** A

**PUBLICATION DATE-** 1989-10-13

**INTERNATIONAL PATENT CLASS-** B23Q04100

**APPLICANT-** HITACHI SEIKI CO LTD

**PUBLICATION COUNTRY-** Japan

**PURPOSE:** To improve the efficiency of managing work by forming a product work item file for every product based on a standard work item file indicating machining/assembling content of every product, a work item file for every specification and an additional specification file.

**CONSTITUTION:** At first, IC cards 3 fixed to products AWN moved to processes are set in a card reader/writer 5, then any one of product specification display, work item display or specification item display is selected through a keyboard and the CRT of a terminal 6. If there is an additional specification, additional confirmation data are inputted to produce a product work item file through a host computer 1. Upon finish of work of indicated items, inspection item data are inputted and the IC card 3 is set in the reader/writer 5 thus writing in specification confirmation data, work achievement data, inspection data and the like. By such arrangement, management efficiency is improved and delay of work in process is minimized.

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**NO-DESCRIPTORS .**

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